



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

D5764-1

Job Sheet 207397



POSITIVE RECALL

Part No: D5764-1

Job Qty: 24 pcs

Part Name: Stud



Part Weight: 0 lbs

Job Created: 2/25/20

Due Date: 3/6/20

Type: Stock

Status: New

Job Tracking No:

Created By: Jennifer Renwick

Description:

Priority: Medium

Note: PN was 96710 DWG D5764 REV.A IPP REV.A 19.12.17 NEW ISSUE JV VERF:DD

Ship Via:

## Bill of Materials

## Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	Sign-off
100	Doosan - 1	24 pcs	3/6/20	3/6/20	1.00	4.00	Doosan - 1	SL-2500-1	SL 20-3-3
110	QC 2	24 pcs	3/6/20	3/6/20	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		SL 20-3-3
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 38		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		

1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA  
TEL: 1 813 632-5200  
Email: sales@dartaero.com  
www.dartaero.com

Container No: S260312

Part: D5764-1

Job No: 207397

Serial No/Batch: S260312

Revision: REV.A

Inspector:

Exp Date:

Instructions:

Date: 03/03/20

Plex 2/26/20 9:56 AM Dart.Lajeunesse.instr

120	QC 8	24 pcs	3/6/20	0.00 0.00	QC 2 - 5	
					QC 2 - 71	
					QC 2 - 73	
					QC 2 - 69	
					QC 2 - 76	
					QC 8 - 12	
					QC 8 - 14	ML 20/03/05
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	ML 20/03/05
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
					QC 8 - 47	
					QC 8 - 40	
					QC 8 - 52	
					QC 8 - 23	
					QC 8 - 57	
					QC 8 - 76	
					QC 8 - 61	
130	Packaging 3-1 - Stock - B4B	24 pcs	3/6/20	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	



				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	24 pcs	3/6/20	0.00 0.00	QC 21 - SA - 21	745
				QC 21 - SA - 70	85
				QC 21 - SA - 53	95

Part Op **100** - 1-Machine as per folio F D192 FOLIO REV: AA DWG REV: A 2-Debur

Descriptions: **110** - QC2- Inspect parts off machine FAI/FAIB  
**120** - QC8- Inspect parts - second check  
**130** - Identify as per dwg & Stock Location:  
**140** - QC21- Final Inspection - Work Order Release

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M303R0.750	303 Round Bar 0.750	2.3664 ft (0936 ea) -088	100-Doosan - 1	S243103=245

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Doosan - 1	M303R0.750	2	57	0

Part Specifications	
Specifications could not be found.	

Plex 2/26/20 9:56 AM Dart.lajeunesse.marie

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	207397
<b>Description:</b> Stud		<b>Part Number:</b>	D5769-1
<b>Inspection Dwg:</b> D5764		<b>Rev:</b> A	<b>Page 1 of 1</b>

### INSPECTION SHEET

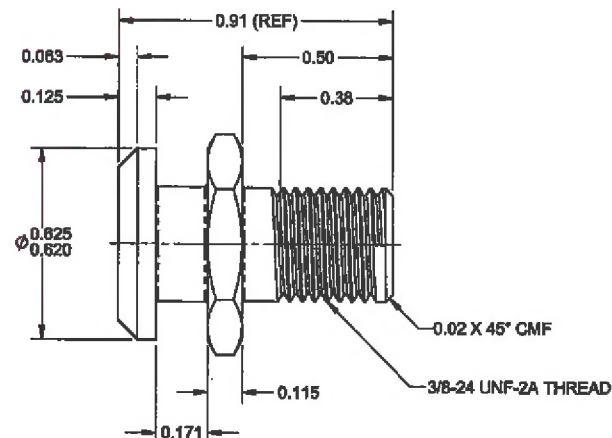
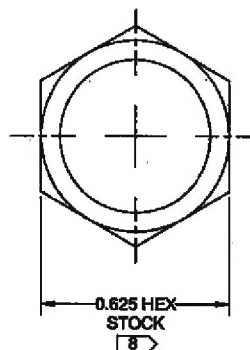
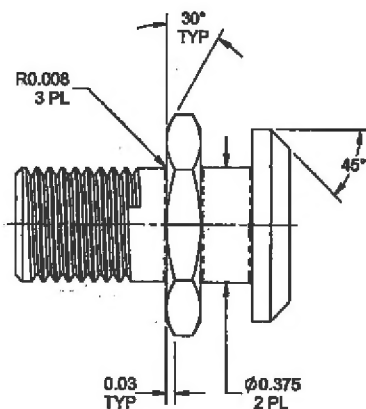
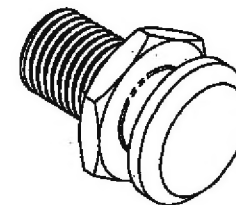
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
R.008	$\pm .01$	R.008	/			
30°	$\pm .5^\circ$	30°	/			
45°	$\pm .5^\circ$	45°	/			
-.375	$\pm .01$	-.376	/		vern V-2	
-.03	$\pm .03$	-.03	/		"	
-.625	$\pm .01$	-.626	/		"	
.91	$\pm .03$	.910	/		"	
.50	$\pm .03$	-.500	/		"	
-.38	$\pm .03$	-.38	/		"	
-.02 X 45°	$\pm .03 \pm .5^\circ$	-.02 X 45°	/			
.115	$\pm .01$	.115	/			
.171	$\pm .01$	.171	/			
.625	$+0 \quad -.005$	.623	/			
-.125	$\pm .01$	-.121	/			
-.063	$\pm .01$	-.06	/			
3/8-24unf-2A						
major Ø.3703	$\pm .0037$	.3705	/		mic V-09	
m.o.w.-3808	$\pm .0019$	-.381	/			

<b>Measured by:</b> JL	<b>Checked by:</b> [Signature]	<b>QC Inspector:</b>
<b>Date:</b> 20-3-03	<b>Date:</b> 20/03/05	<b>Date:</b>

<b>Engineering Approval:</b> (If necessary)	<b>Date:</b>
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 207397



**D5764-1 STUD**  
(DERIVED FROM AERO DESIGN P/N 98710-01)

**NOTES:**

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL ROUND BAR  
PER ASTM A276  
REF DART SPEC M304R  
OR  
AISI 303 STAINLESS STEEL ROUND BAR  
PER ASTM A582  
REF DART SPEC M303R  
OR  
AISI 303 STAINLESS STEEL HEX BAR, 0.625 HEX  
PER ASTM A582  
REF DART SPEC M303H
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 SECTION 6.7
- 7) WEIGHT: 0.04 lbs
- 8) STOCK ONLY APPLICABLE WHEN AISI 303 STAINLESS STEEL HEX BAR IS USED

UNDER REVIEW  
URF 20-529 20.02.27 (MG)

**RELEASED**

2020 FEB 27  
EN 2426-528 9

APPROVED

A NEW ISSUE		KPT 19.12.12	
REV.	DESCRIPTION	BY	DATE
DESIGN	KPT		
DRAWN	KPT		
CHECKED	ML		
MFG. APPR.	JFS		
APPROVED	NO		
DE APPR.	DS		
DATE	19.12.12		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. <b>D5764</b>	REV. A
TITLE <b>STUD</b>	SHEET 1 OF 1
SCALE NTS	

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Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# **PURCHASE ORDER** **POHB045395**



<b>Supplier:</b> ACI001-VC Acier Ouellette Inc. 835 Boul. Du Havre Valleyfield QC J6S 5L1 Canada Phone: 800 667 4248 Fax: 450 377 5896  <b>Attention:</b> Langevin, Melanie  <b>Ship To:</b> 1270 Aberdeen Street Hawkesbury ON K6A 1K7 Canada Phone: 613-632-5200	<b>PO No:</b> POHB045395 <b>PO Date:</b> 12/13/19 <b>Due Date:</b> 12/20/19 <b>Purchase Order Revision:</b> <b>Revision Date:</b> DEC 13 2019 <b>Ship-To Contact:</b> Lavole, Chantal Phone: 613-623-5200 Ext: 242 Fax: 613-632-1053 clavole@dartaero.com  <b>Via:</b> Ground <b>Pynt Terms:</b> Net 60 <b>Freight Terms:</b> <b>Special Comments:</b> quote no. sou0229385
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Items													
Line Item	Job	Part	Drawing	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		MT-HRS-B-2,500X3,500			Hot Rolled Steel Bar 2,500W X 3,500H : MATERIAL: HOT ROLLED STEEL BAR ASTM A36 OR ASTM A1011 OR 44W OR ASTM A1018	Firmed -		1/10/20	6 ft	0 ft	6 ft	\$80.00/ft	\$480.00
2		M304R0.250			304 SS Round bar .250 : MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276 NOTE: AISI 303 NOT ACCEPTABLE receive ft	Firmed -		12/20/19	12 ft	0 ft	12 ft	\$0.5275/ft	\$6.33
3		M304R0.375			304 Round Bar 0.375 : MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276 NOTE: AISI 303 NOT ACCEPTABLE receive ft	Firmed -		12/20/19	24 ft	0 ft	24 ft	\$1.1504/ft	\$27.61
4		M303R0.375			303 Round Bar 0.375" : MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE: 304/316 NOT ACCEPTABLE receive ft	Firmed -		12/20/19	36 ft	0 ft	36 ft	\$1.357222/ft	\$48.86
5		M303R0.625			303 Round Bar 0.625" : MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE: 304/316 NOT ACCEPTABLE receive ft	Firmed -		12/20/19	24 ft	0 ft	24 ft	\$3.7645833/ft	\$90.35
6		M303R0.750	648.1400		303 Round Bar 0.750 : MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE: 304/316 NOT ACCEPTABLE receive ft	Firmed -		12/20/19	72 ft	0 ft	72 ft	\$5.4965277/ft	\$395.75

Plex 12/13/19 1:57 PM Dart Lavola Chantal

Plex 12/13/19 1:57 PM Dart.Lavole.Chantal

**ACIER OUELLETTE INC.**

935, Boul. du Havre  
Salaberry de Valleyfield (Québec) J6S 5L1  
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248  
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

**DELIVERY - CLIENT**

Copy

CO00184581

<b>Billed to</b> DART AEROSPACE LTD  1270, ABERDEEN ST. HAWKESBURY, Ontario, K6A 1K7	<b>Shipped to</b>  1270, ABERDEEN ST. HAWKESBURY, Ontario, K6A 1K7  Att : CHANTAL	<b>Customer N°</b> CLI0001056 <b>Date</b> 2019/12/13 <b>Delivery date</b> <b>2019/12/18</b> <b>Your order N°</b> POHB045395 <b>Processed by</b> Josianne Bourdon <b>Salesman</b> JOSIANNE BOURDON <b>Carrier</b> OUELLETTE VALLEYFIELD <b>Credit Terme</b> Net 30 Days
<b>Instruction</b> F-M	<b>Delivery Route</b> 5	

Product Description	Weight	Qty	UM	PCS NB			Internal Use Only				
				CMD	EXP	B/O	IN	I	S	C	OUT
1 ROUND SS 304 1/4 (R) RSS-14 5742 DAS 1 X 12' R/L 82 POHB045395 LINE 2 0-89 HEAT: FF-6524 DEC 20 2019	2.00	12.00	PI_\$CLB		1X 12'10"						
2 ROUND SS 304 3/8 (R) RSS-38 5768 2 X 12' R/L DAS POHB045395 LINE 3 0-89 HEAT: 51089 DEC 20 2019	9.02	24.00	PI_\$CLB		2X 12'1"						
3 ROUND SS 303 3/8 (R) RSS-38303 5765 3 X 12' R/L DAS POHB045395 LINE 4 0-89 HEAT: 469668 DEC 20 2019 AC32438-CF-16/12	13.54	36.00	PI_\$CLB		3X 12'6"						
4 ROUND SS 303 5/8 NS RSS-58303 8749 2 X 12' R/L DAS POHB045395 LINE 5 0-89 HEAT: C67B DEC 20 2019 AC32438-CF-16/12	25.03	24.00	PI_\$CLB		2X 12'1"						
5 ROUND SS 303 3/4 (R) RSS-34303 5761 6 X 12' R/L DAS POHB045395 LINE 6 0-89 HEAT: 461574 DEC 20 2019	108.14	72.00	PI_\$CLB		1X 2X 12'10" 12'10" 2X12'4"						

RECEIVED

DEC 19 2019

DART AEROSPACE LTD.

LINE 6

## MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M303 R.O. 750

PO / BATCH NO.: POMBOY5395

DATE: DEC 20 2019

MATERIAL CERT REC'D: YES  
 QUANTITY RECEIVED: 73.5ft  
 QUANTITY INSPECTED: 23.5ft  
 QUANTITY REJECTED: ---

THICKNESS ORDERED: 0.750  
 THICKNESS RECEIVED: 0.750  
 SHEET SIZE ORDERED: ---  
 SHEET SIZE RECEIVED: ---

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/>	
CORRECT FINISH	<input checked="" type="checkbox"/> N	
CORROSION	Y <input checked="" type="checkbox"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="checkbox"/> N	ASTM A582
CORRECT THICKNESS	<input checked="" type="checkbox"/> N	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/>	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> N	H/T 461574
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

*testers located in the Quality Office*

<b>QC 18 INSPECTION</b>	<b>ENGINEERING SIGNOFF (if required)</b>
<div style="font-size: 24pt; font-weight: bold;">82</div> INSPECTED BY: <u>9-69</u>	SIGNED OFF BY: _____
DATE: <u>DEC 20 2019</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



5761

KSS-34303

53203 23117  
ACEROS INOXIDABLES

Laronde LORU (VIZCAYA) España  
P.O. Box 1.323/48060 Bilbao  
Tel. 34-(4) 4 71 13 00  
Fax. 34-(4) 4 53 16 36

Management Systems  
Certified by  
LRQA  
ISO 9001 / 501 4000346  
ISO 14001 / 501 1470478

OLARRA

Trade Mark - Zeichen des Lieferwerkes  
Anagrama del suministrador



Works Inspector Stamp - Werkssachverständiger  
Sello del Inspector



Certificate type - APZ Nach Certificado tipo		EN 10204/3.1		Certificate n° - Prüf-Nr Certificado n°		366713		Date - Datum - Fecha 18 - 10 - 2018	
Our order N° Werks - Nr N° de Referencia		665994		Heat Schmelz Colada		461574		Your order N° Bestell - Nr Pedido N°	
Steel Grade Werkstoff Calidad		AISI-303		82 9-8C		DEC 20 2019		According to Entsprechend Corresponde	
								ASTM A 582 / A 582M-12.	
Shape and Size - Gegenstand Perfil y dimensión ROUND 3/4"		Tolerance - Toleranz Tolerancia ASTM A 484 / TB.7		Bundles Bunde Bultos		2		Bars Stäbe Barras	
								Weight Gewicht Peso	
								2317 Lbs	
Requirements - Anforderungen - Exigencias									
QQ-S 784B-70. AMD2 COND.A. SAE AMS 5640U-07. TYPE I. EN 10.088-3.2014. 1.4305. MECAMAX - PLUS									
Melting process / Erzeugungstyp / Proceso de Fusión					Heat treatment / Wärmebehandlung / Tratamiento térmico				
E.A.F. / A.O.D.					1050C 4H/Std WATER/WASSER/AGUA				
Solution annealed/Abgeschreckt/Hipertempe-Cold drawn/Gezogen/Estrado-Polished/Poliert/Pulido-									
Test results - Ergebnis der Prüfungen - Resultados de los ensayos									
Dimension of Specimen Abmessungen des Probekörpers Medida de las probetas		Rp0.2% KSI	Rp 1% KSI	Rm KSI	A %L 5D	A %L 4D	Z %	Hardness Härte HBw	Impact test / Kerbschlag / Resiliencia ISO V ft. lb
RD. 12,50 mm.		Min.							
		Max.						282	
Temperature °C 20	Spec. N° Probe Nr. Pro N°	1	78	98	108	34	56	235	
	C	Si	Mn	P	S	Cr	Mo	Ni	Cu
Min.					0,150	17,00		8,00	
Max.	0,150	1,00	2,00	0,200		19,00		10,00	0,70
	0,046	0,42	1,75	0,038	0,312	17,67	0,40	8,33	0,50
									0,0385
									0,15
Visual and dimensional inspection Besichtigung und Ausmessung Control visual y dimensional		Radioactivity inspection Radioaktivitätskontrolle Control de Radioactividad		Antimising test Spektralk Verwechslungspr Antimezcla		Grain Size Korngröße Tamaño de grano			
O.K.		O.K.		O.K.					
Remarks - Bemerkungen - Observaciones									
Free From Mercury contamination/Quecksilberfreiheit. No weld repair.									
EDV / EDP Acc. EN 10.204 Marian Tejedo Quality Mng.  Works Inspector Der Werkssachverständige Inspector de fábrica									

We hereby certify that material described herein complies with the requirements agreed on the order.

Firmado digitalmente por / Signed digitally by:  
ACEROS INOXIDABLES OLARRA SA - CIF A48963646  
Fecha / Date: 18-10-2018 16:14

461574

221585

L1WEG

M303R 0.750

HTH 461574

# **SPECIFICATION CONTROL DRAWING**

DEC 20 2019

DAS  
82  
9-89

PURCHASE MATERIAL: AISI 303 SS ROUND BAR  
(NOTE: AISI 304/316 NOT ACCEPTABLE)



SPECIFICATION:

ASTM A582


PART NUMBER:

M303R0.000  
DIA.

WHERE "0.000" = DIAMETER IN INCHES

EG. 0.75" ROUND BAR = M303R0.750

RELEASED  
2010-02-02  
ND

B	REFORMAT DWG, ADD SPECS (7N D8-1), REF PAR 08-0204	CP	10.01.05	
A	NEW ISSUE	DS	01.12.20	
REV.	DESCRIPTION	BY	DATE	
DESIGN		DART AEROSPACE LTD		
DRAWN		HAWKESBURY, ONTARIO, CANADA		
CHECKED		DRAWING NO.	REV.	
MFG. APPR.		M303R	SHEET 1 OF 1	
APPROVED		TITLE	SCALE	
DE APPR.		303 ROUND BAR	NTS	
DATE		10.01.05	COPYRIGHT © 2001 BY DART AEROSPACE LTD	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED TO THE USER UNDER A LICENSE TO USE IT FOR THE PURPOSES FOR WHICH IT WAS SUPPLIED. IT IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT PERMISSION IN WRITING FROM DART AEROSPACE LTD.				

Entered: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. \_\_\_\_\_

Route update only ☐

Job: _____  Part No. _____	<b>DISPOSITION</b>  Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/>	<b>DEPARTMENT/PROCESS</b>  <div style="display: flex; justify-content: space-between;"> <div>           Skid-tube <input type="checkbox"/>            Machining <input type="checkbox"/>            Large Fab <input type="checkbox"/> </div> <div>           Cross tube <input type="checkbox"/>            Small Fab <input type="checkbox"/>            Finishing <input type="checkbox"/> </div> <div>           Eng. (Non-AW) <input type="checkbox"/>            Prod. Eng. Coord. <input type="checkbox"/>            Rec/Store/Packaging <input type="checkbox"/> </div> <div>           Engineering <input type="checkbox"/>            Water Jet <input type="checkbox"/>            Supplier <input type="checkbox"/>            Quality <input type="checkbox"/> </div> </div>			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition			
				Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
<b>Root Cause</b>  <div style="display: flex; flex-direction: column;"> <div>Operator <input type="checkbox"/></div> <div>Manufacturing Process <input type="checkbox"/></div> <div>Equip/Tooling <input type="checkbox"/></div> <div>Handling/Preservation <input type="checkbox"/></div> <div>Material <input type="checkbox"/></div> <div>Product Improvement <input type="checkbox"/></div> <div>Process Improvement <input type="checkbox"/></div> <div>Human Factors <input type="checkbox"/></div> </div>		<b>FAULT CATEGORY</b>  <div style="display: flex; flex-wrap: wrap;"> <div style="width: 50%;"> <input type="checkbox"/> Pressure/Forced  <input type="checkbox"/> Bending  <input type="checkbox"/> Crushing  <input type="checkbox"/> Cracks  <input type="checkbox"/> Crimp/Kink/Ripple/Wave/Twist  <input type="checkbox"/> Marks/Chatter  <input type="checkbox"/> Mislabeled         </div> <div style="width: 50%;"> <input type="checkbox"/> Contamination  <input type="checkbox"/> Misaligned/off center  <input type="checkbox"/> BOM/Route  <input type="checkbox"/> Broken/Damage/Defect  <input type="checkbox"/> Incomplete/Unclear Instructions  <input type="checkbox"/> Drill Holes  <input type="checkbox"/> Fit/Function         </div> <div style="width: 50%;"> <input type="checkbox"/> Power Loss/Surge  <input type="checkbox"/> Folio/Program  <input type="checkbox"/> Grain Direction  <input type="checkbox"/> Weld  <input type="checkbox"/> Wrong Stock Pulled  <input type="checkbox"/> Out of Sequence  <input type="checkbox"/> Off-set/Set-up         </div> <div style="width: 50%;"> <input type="checkbox"/> Positioned Wrong  <input type="checkbox"/> Outside Tolerance  <input type="checkbox"/> Drawing  <input type="checkbox"/> Finish  <input type="checkbox"/> Part Lost/Missing  <input type="checkbox"/> Misread         </div> </div>			
Other/Details:					